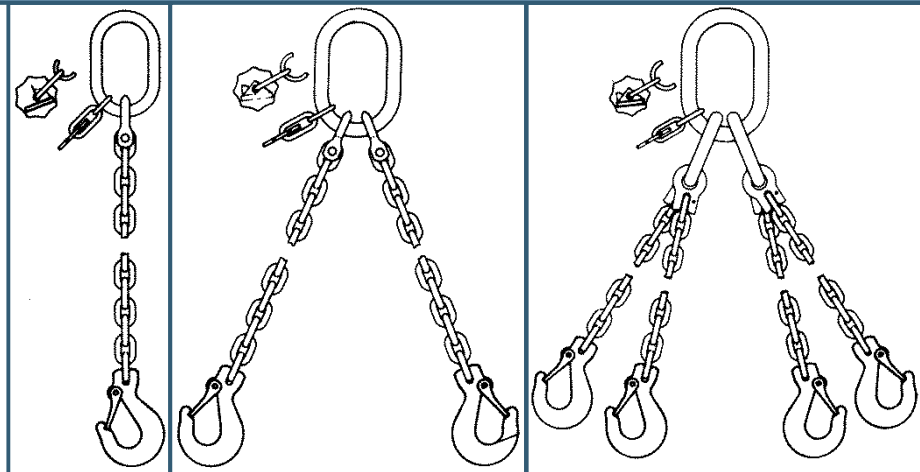


# Operating instructions

## Chain Slings



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## 1. Introduction

Before you use the chain slings for the first time, read the operating instructions in their entirety. The operating instructions explain how to safely use, maintain, inspect, and dispose of the chain slings. These operating instructions are a component of the product and must be available to all users. Keep the operating instructions in a safe place for re-use.

### 1.1 Manufacturer/Service

#### Carl Stahl Hebetchnik GmbH

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#### Phone

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#### INFO

We will be happy to answer any questions you may have about your product.

---

## 1.2 EU declaration of conformity

### Content of the document:

For the product designated below

<b>Name:</b>	Chain Slings
--------------	--------------

we hereby declare that it corresponds to the **basic requirements** specified in the harmonization legislation named below:

DIRECTIVE 2006/42/EC OF THE EUROPEAN PARLIAMENT AND THE COUNCIL of May 17, 2006 about machines and the change of Directive 95/16/EC (new version) – in short: <b>Machinery Directive</b>
--

Specification of the applicable harmonized standards that apply or details of the specifications for which conformity is declared:

Reference	Date of issue	Title
Harmonized standards for the Machinery Directive:		
EN ISO 12100 + Correction 1	2010-11 2013-08	Safety of machines – General principles for design – Risk assessment and risk reduction
EN 818-4	2008-12	Short link chain for lifting purposes - Safety - Part 4: Chain slings - Grade 8
EN 818-6	2008-12	Short link chain for lifting purposes - Safety - Part 6: Chain slings - Specification for information for use and maintenance to be provided by the manufacturer
Additional applicable technical specifications (not published in the EU official gazette):		
ISO/TR 14121-2 SPEC 33885	2013-02	Safety of machinery - Risk assessment - Part 2: Practical guidance and examples of methods

Authorized within the meaning of Annex II No. 1. A. No. 2, 2006/42/EC for the compilation of the technical documents:

Company	Carl Stahl Hebeteknik GmbH
Address	Tobelstr. 2 D-73079 Suessen

Sole responsibility for issuing this declaration of conformity with regard to meeting the basic requirements and the preparation of the technical documents is borne by the manufacturer (or installation company):

Company	Carl Stahl Hebeteknik GmbH
Address	Tobelstr. 2 D-73079 Suessen

Declared by:

Last name, first name	Schwenger, Wolfgang
Title	Managing director

This declaration certifies conformity with the named harmonization legislation, however it does not promise properties.

### Additional details:

This declaration applies to all copies that are manufactured according to the corresponding production drawings, which are a component of the technical documents. The attached accompanying documentation that supports the declaration of conformity contains additional details about adherence to above references.

**The complete declaration of conformity is attached as a separate document.**

## 2. Preparation of information

These operating instructions contain symbols, designations, instructions, and lists as depicted in Chapters 2.1 to 2.2.

### 2.1 Symbols and designations

#### Warnings

The warnings are classified and depicted as follows:



#### **DANGER**

A warning with the signal word “DANGER” indicates a hazard that can immediately and certainly cause death or severe, lasting injuries.



#### **WARNING**

A warning with the signal word “WARNING” indicates a hazard that may cause severe injuries or death.



#### **CAUTION**

A warning with the signal word “CAUTION” indicates a hazard that may cause minor to moderate injuries.

#### **ATTENTION**

A warning with the signal word “ATTENTION” indicates a hazard that may cause property damage.

In a **warning**, steps are marked with ► and structured chronologically.

#### Pictographs for specific hazards



#### **Meaning:**

Warning about suspended load.



#### **Meaning:**

Warning about danger of crushing.



#### **Meaning:**

Warning about hand injuries.

The pictographs are used in connection with the associated classification and the appropriate signal word.

## Useful information and tips

---



### INFO

This symbol identifies useful information and tips.

---

## Disposal

---



### NOTICE ABOUT DISPOSAL

of packaging materials and load lifting devices.

---

## 2.2 Instructions and lists

All instructions are structured in chronological order and numbered sequentially, e.g.:

1. Step 1
2. Step 2

The result of an action is marked with an arrow:

- Result or device reaction

Instructions that do not have to be carried out in a particular sequence are marked as follows:

- Step
- Step

The result of an action is marked with an arrow:


- Result or device reaction

Lists are marked with dashes:

- List

## 3. Safety

Before you use the chain sling, carefully read the following safety instructions.

Chapters 3.1 to 3.3 list basic behavior rules that you must observe when handling the chain sling. You must absolutely follow the instructions that are marked with a  symbol to prevent danger to people. Warnings that belong to the individual instructions are always listed before the step in question.

### 3.1 Basic safety instructions

The chain sling has been constructed, tested, and left the company in a perfectly safe condition. In order to maintain this state, you must follow the instructions in these operating instructions.

- Read these operating instructions in their entirety;
- Heed the warnings and safety instructions;
- Make sure that these operating instructions are always available on site;
- Make sure that only qualified staff performs work with and on the chain slings;
- During use, comply with the locally-applicable requirements for occupational safety and the work instructions of the operator;
- Consider the circumstances on-site;
- Observe the maximum carrying capacity;
- Damage that compromises safety must be repaired by an expert company;
- Only use the chain sling if the identification tag is clearly legible;
- Consider the additional tare weight of the chain sling:
- Tare weight chain sling + load weight = total weight ► Consider the weight of all components with regard to the maximum load capacity!;
- Master links or shackles must be freely movable in the crane hook;
- Hook unused legs into the oblong master link. Pay attention to load capacity reductions of the used legs;
- Do not get hands or fingers between strapping and load;
- If the edge radius is smaller than the nominal diameter of the chain, use an edge protector or another intermediate pad or chose a larger chain size;
- Carl Stahl sling chains are designed for a dynamic load of 20,000 load cycles. Higher loads can be counteracted by using a larger nominal thickness (consult manufacturer if necessary).

**Classification of the qualification areas for load lifting devices**

<b>Area of activity</b>	<b>Qualification</b>	<b>Professional knowledge</b>
Delivery and transport	Dealer, mover	Proof of training in load securing Safe handling of load lifting devices
Storage	Storage specialist	Safe handling of load lifting devices
Start-up, maintenance, and service	Specialized personnel	Expert: professional training and experience, sufficient knowledge in the area of load lifting devices Safe handling of load lifting devices Product-specific knowledge
Use, simple visual inspection	Specialized personnel	Safe handling of load lifting devices, professional training and experience
Disposal	Specialized personnel	Knowledge of the regulations for proper disposal and re-use

*Tab. 1: Overview*

### 3.2 Proper use

The following points comprise proper use:

- Vertical lifting, lowering, and turning (90°) of non-guided loads;
- Observe the permissible load capacity: Tare weight of the individual components + load weight;
- The permissible temperature range for the respective grade can be found in chapter 4;
- The lifting procedure must be carried out without shocks;

In addition to the points listed here, additional details must be taken from the technical data and observed (Chapter 4).

### 3.3 Improper use

The following points comprise improper use:

- Exceeding the maximum load capacity;
- Conveying people and animals;
- Transporting fluids and hazardous materials;
- Tearing away stuck loads, diagonal pulling, and pulling of loads on the floor;
- Changes to the construction;
- In environments that are subject to explosion, or where there is exposure to salt, acid, toxic, and/or alkaline substances;
- Twist sling chains;
- Guide round steel chain over sharp edges
- Welding on attached load without insulating connection;
- Loading of the hooks at the tip;

Chapter 3.3 does not guarantee completeness. Anything that is not expressly permitted falls under improper use.


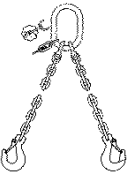
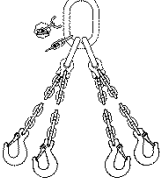

## 4. Technical data

### 4.1 Chain Slings Grade 8 Condor Lift



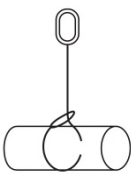
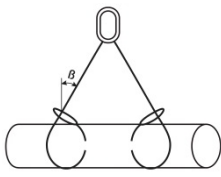
Supplementary technical information on CondorLift brand sling chains in Grade 8.

**Operating temperature without restrictions:** -40°C to 200°C.

**Load capacity table for sling chains / endless chain:**

	Chain Slings					Endless Chain
	1-leg	2-leg		3- and 4-leg		endless
						
<b>Inclination angle</b>	0°	0 - 45°	45° - 60°	0 - 45°	45° - 60°	-
<b>Load factor</b>	1	1.4	1	2.1	1.5	1.6
<b>Nominal chain size</b>	<b>Load capacity in kg</b>					
6	1,120	1,600	1,120	2,360	1,700	1,790
8	2,000	2,800	2,000	4,250	3,000	3,200
10	3,150	4,250	3,150	6,700	4,750	5,040
13	5,300	7,500	5,300	11,200	8,000	8,480
16	8,000	11,200	8,000	17,000	11,800	12,800
18	10,000	14,000	10,000	21,200	15,000	16,000
22	15,000	21,200	15,000	31,500	22,400	24,000

**Load capacity table for endless chain / choker hitch:**

	basket hitch				choker hitch		
	single		double		single	double	
							
Inclination angle	0 - 45°	45° - 60°	0 - 45°	45° - 60°	0°	0 - 45°	45° - 60°
Load factor	1.1	0.8	1.7	1.2	0.8	1.1	0.8
Nominal chain size	Load capacity in kg*						
6	1,230	890	1,900	1,340	890	1,230	890
8	2,200	1,600	3,400	2,400	1,600	2,200	1,600
10	3,450	2,520	5,350	3,780	2,520	3,460	2,520
13	5,830	4,240	9,000	6,360	4,240	5,830	4,240
16	8,800	6,400	13,600	9,600	6,400	8,800	6,400
18	11,000	8,000	17,000	12,000	8,000	11,000	8,000
22	16,500	12,000	25,500	18,000	12,000	16,500	12,000

\* Load capacity reduction of 20% due to sharp edges has already been considered.

**Operating temperature with restrictions:**


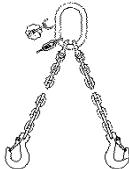
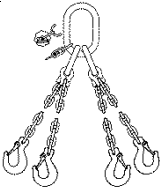
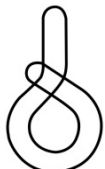
Operating temperature	under - 40°C	-40°C to 200°C	200°C to 300°C	300°C to 400°C	over 400°C
Load capacity	prohibited	100%	90%	75%	prohibited

## 4.2 Chain Slings Grade 10



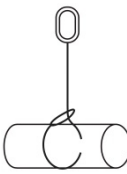
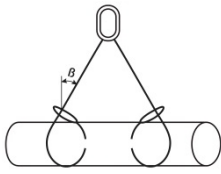
Supplementary technical information on sling chains in Grade 10.

**Operating temperature without restrictions:** -40°C to 200°C.

**Load capacity table for sling chains / endless chain:**

	Chain Slings					Endless Chain
	1-leg	2-leg		3- and 4-leg		endless
						
<b>Inclination angle</b>	0°	0 - 45°	45° - 60°	0 - 45°	45° - 60°	-
<b>Load factor</b>	1	1.4	1	2.1	1.5	1.6
<b>Nominal chain size</b>	<b>Load capacity in kg</b>					
4	630	880	630	1,320	950	1,000
6	1,500	2,100	1,500	3,150	2,250	2,400
8	2,500	3,500	2,500	5,250	3,750	4,000
10	4,000	5,600	4,000	8,400	6,000	6,400
13	6,700	9,500	6,700	14,000	10,000	10,720
16	10,000	14,000	10,000	21,000	15,000	16,000
20	16,000	22,400	16,000	33,600	24,000	25,600
22	20,000	28,000	20,000	42,000	30,000	32,000

**Load capacity table for endless chain / choker hitch:**

	basket hitch				choker hitch		
	single		double		single	double	
							
Inclination angle	0 - 45°	45° - 60°	0 - 45°	45° - 60°	0°	0 - 45°	45° - 60°
Load factor	1.1	0.8	1.7	1.2	0.8	1.1	0.8
Nominal chain size	Load capacity in kg*						
4	690	500	1,070	750	500	690	500
6	1,650	1,200	2,550	1,800	1,200	1,650	1,200
8	2,750	2,000	4,250	3,000	2,000	2,750	2,000
10	4,400	3,200	6,800	4,800	3,200	4,400	3,200
13	7,370	5,360	11,390	8,040	5,360	7,370	5,360
16	11,000	8,000	17,000	12,000	8,000	11,000	8,000
20	17,600	12,800	27,200	19,200	12,800	17,600	12,800
22	22,000	16,000	34,000	24,000	16,000	22,000	16,000

\* Load capacity reduction of 20% due to sharp edges has already been considered.

**Operating temperature with restrictions:**


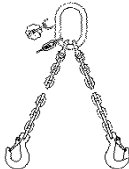
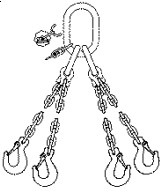
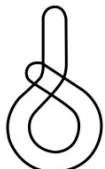
Operating temperature	under -40°C	-40°C to 200°C	200°C to 300°C	300°C to 380°C	over 380°C
Load capacity	prohibited	100%	90%	75%	prohibited

### 4.3 Chain Slings Grade 12 ICE



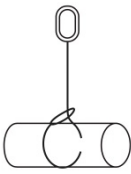
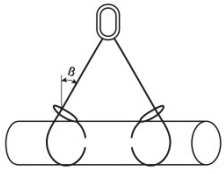
Supplementary technical information on sling chains in Grade 12 ICE.

**Operating temperature without restrictions:** -60°C to 200°C.

**Load capacity table for sling chains / endless chain:**

	Chain Slings					Endless Chain
	1-leg	2-leg		3- and 4-leg		endless
						
<b>Inclination angle</b>	0°	0 - 45°	45° - 60°	0 - 45°	45° - 60°	-
<b>Load factor</b>	1	1.4	1	2.1	1.5	1.6
<b>Nominal chain size</b>	<b>Load capacity in kg</b>					
4	800	1,120	800	1,700	1,180	1,280
6	1,800	2,500	1,800	3,750	2,700	2,880
8	3,000	4,250	3,000	6,300	4,500	4,800
10	5,000	7,100	5,000	10,600	7,500	8,000
13	8,000	11,200	8,000	17,000	11,800	12,800
16	12,500	17,000	12,500	26,500	19,000	20,000

**Load capacity table for endless chain / choker hitch:**

	basket hitch				choker hitch		
	single		double		single	double	
							
Inclination angle	0 - 45°	45° - 60°	0 - 45°	45° - 60°	0°	0 - 45°	45° - 60°
Load factor	1.1	0.8	1.7	1.2	0.8	1.1	0.8
Nominal chain size	Load capacity in kg*						
4	880	640	1,360	960	640	880	640
6	2,000	1,440	3,100	2,100	1,440	2,000	1,440
8	3,300	2,400	5,100	3,600	2,400	3,300	2,400
10	5,500	4,000	8,500	6,000	4,000	5,500	4,000
13	8,800	6,400	13,600	9,600	6,400	8,800	6,400
16	14,000	10,000	21,200	15,000	10,000	14,000	10,000

\* Load capacity reduction of 20% due to sharp edges has already been considered.

**Operating temperature with restrictions:**

<b>Operating temperature</b>	under -60°C	-60°C to 200°C	200°C to 250°C	250°C to 300°C	over 300°C
<b>Load capacity</b>	prohibited	100%	90%	75%	prohibited

## 5. Delivery and transport

### 5.1 Scope of delivery

Check the delivery to ensure it is complete.

If parts are missing or damaged, contact the manufacturer/dealer (Chapter 1.1).

### 5.2 Transport

Delivery is made in appropriate packaging.

Always transport the chain sling in suitable packing.

### 5.3 Storage

---

**ATTENTION****Damage to device due to improper storage!**

Improper storage can damage the chain sling.

- ▶ Store the chain sling in a suitable location.
- ▶ Store the chain sling in a clean, dry place indoors.
- ▶ Protect the chain sling against:

The effects of temperatures that fall below or exceed the permissible temperature range (see Chapter 4).

Humidity,

Soiling,

Damage,

Corrosion.

---

## 6. Layout and function

The chain sling consists essentially of the following components:

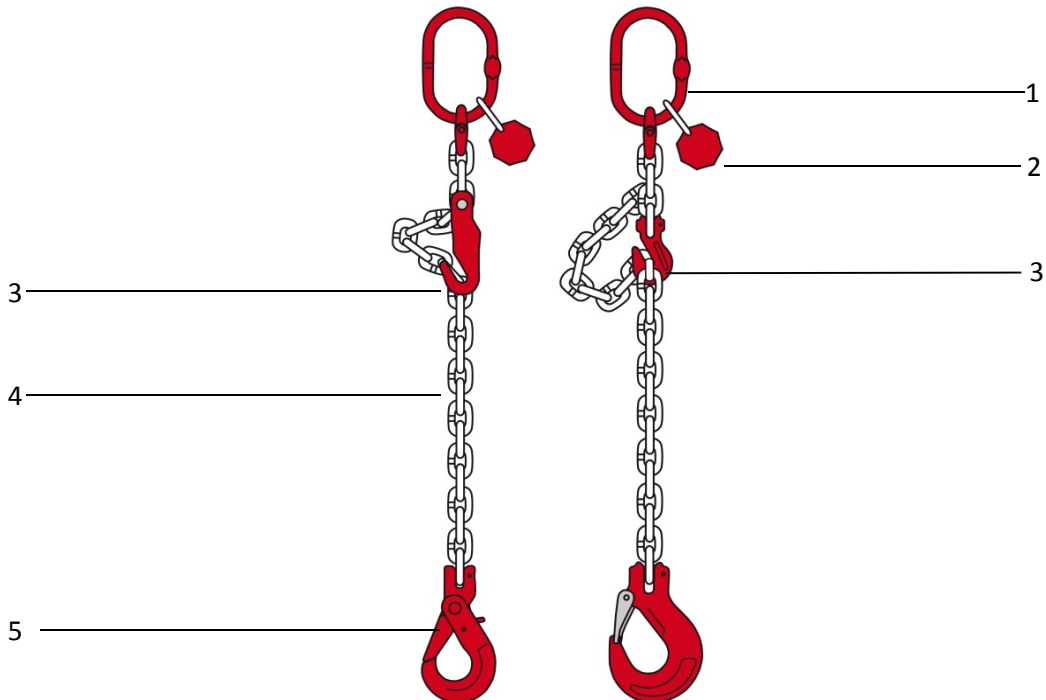


Fig. 1: Layout and function

Position	Name
1	Oblong master link
2	Inspection data tag / Identification tag
3	Shortening element e.g. shortening claw or shortening hook
4	Chain
5	End fitting e.g. self-locking celvis hook or clevis Hook

Tab. 2: Layout and function

## 7. Use

### 7.1 Inspection before use

An inspection must be conducted before each use. You must conduct an inspection before first use (initial start-up), before each recurring use or after each servicing. For the precise details of the corresponding inspections, see the maintenance/inspection plan. Read Chapter 8, especially 8.2 - 8.4. The inspection is intended to ensure that the chain sling is in perfect condition and ready for operation. Before using the chain sling, you must observe the following with regard to the work environment:



#### **DANGER**

##### **Danger to life due to falling load!**

A falling load can cause severe injuries or death.

- ▶ Never linger under a suspended load.
- ▶ Never pass under a suspended load.
- ▶ Ensure there is sufficient free space to work.
- ▶ Ensure that there are no people in the working area.



#### **WARNING**

##### **Danger of crushing due to lack of space!**

There is a danger of crushing due to clearances that are too small at the load pick-up point, on the load transport path or at the load drop-off point.

- ▶ Inspect your work environment.
- ▶ Ensure there is sufficient space at the load pick-up point, on the load transport path, and at the load drop-off point.

## 7.2 Symmetrical load

A load is classified as symmetrical if the following conditions are given:

- The load is less than 80 % of the marked load capacity
- The angle of inclination of all legs is not less than 15°
- The inclination angles of all legs are the same or differ from each other by max. 15°
- In the case of 3- and 4-legs chain sling, the corresponding angles in the imaging plane deviate from each other by max. 15°.

If a load cannot be classified as symmetrical, the load is considered unsymmetrical and the load is not evenly distributed across all legs.

To determine how many legs are load-bearing, an assessment by an expert is required to assess the lifting operation. In the case of unbalanced loading of a multiple-leg suspension and uncertainties, only one leg is classified as load-bearing.

## 7.3 Reduction factor

If a load is lifted with a sling which is guided over an edge where the radius of the edge is equal to or less than the radius / thickness of the sling, one of the following points must be met.

- Use edge protection
- Use next larger chain sling size
- Reduce the maximum load capacity by 20%.

## 7.4 Chain shortenings

Any existing chain shortener can be used to adjust the chain length. This can be necessary to compensate unaligned or offset attachment points. Thus it is ensured that the load is distributed evenly over all legs and that the load can be lifted horizontally. The shortening is achieved with a shortening claw or a shortening hook. When using shortening claws or shortening hooks, the continuous line of force must always be observed.

## 7.5 Direct Lifting

With this slinging configuration, the end fitting parts are connected directly to the attachment points on the load. The adjustment of hooks and attachment points must always be observed. The load must always be applied in the bottom of the hook. The hook tip must not be loaded. The safety latch or flap must be closed. If multi-leg chain slings are used, the hook tips must point outwards.

## 7.6 Basket hitch lifting

With this slinging configuration, one or more legs of the chain sling are passed under the load or through the load and the lower end is hooked back into the crane hook or suspension link. This method can therefore be used when there are no suitable attachment points and it has the added advantage that the sling chains hold the load together.

A double wrap basket hitch enhances safety lifting loose bundles.

This slinging configuration may only be used if sliding together of the load excluded (e.g. due to component geometry). Not suitable for lifting loose bundles.

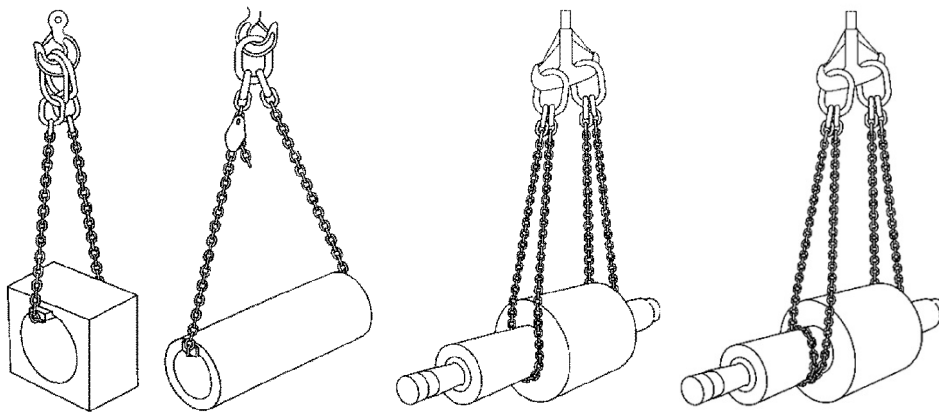


Fig. 2: Basket hitch + double wrap basket hitch

## 7.7 Choker hitch lifting

With this slinging configuration, one or more legs of chain sling are passed under the load or through the load and the lower end is hooked back into the chain. This method can be used if there are no suitable fixing points and has the added advantage that the sling chains hold the load together. With Choker hitch, load capacity is 80% of the marked load capacity, see chapter 4.

If two sling chains are used, take special care:

- Avoid rolling or sideways movement of the load during lifting, by slinging the 2 legs in opposite directions
- Do not tie with more than 2 chain legs, otherwise the load will not be distributed evenly over the chain legs.
- The angle must not be adjusted by force.

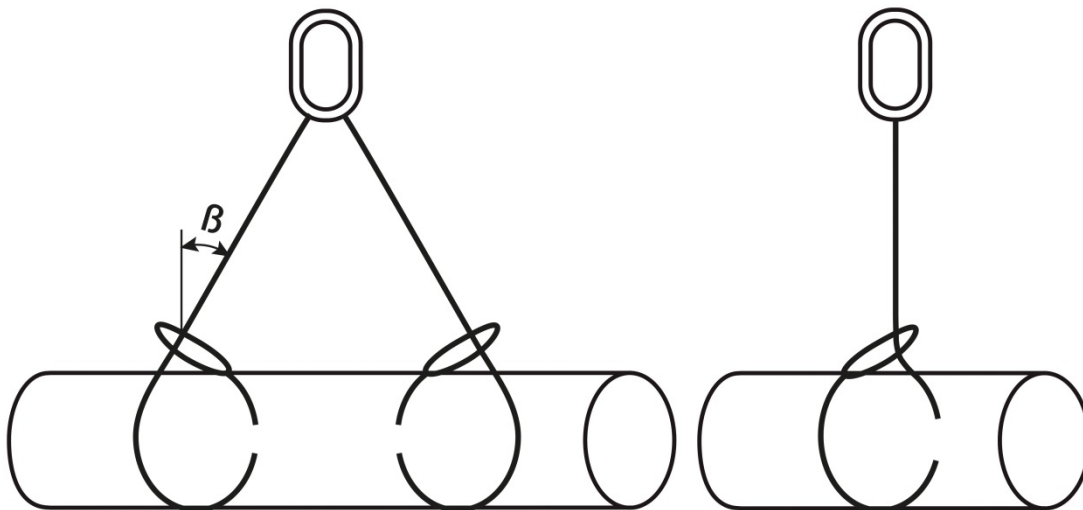


Abb. 1. Choker hitch lifting

Fig. 2: Choker hitch lifting

## 8. Servicing

The chain sling must be cleaned, maintained, and inspected regularly. For the maintenance/inspection intervals, see the maintenance/inspection plan.

### 8.1 Cleaning

#### INFO



Regular cleaning and careful handling ensure that the chain sling will be in good condition throughout its life cycle.

### 8.2 Inspection document

The inspection document serves as proof of the inspections conducted. Furthermore, all noted defects must be repaired and the proof thereof that is kept presented to the authorities if necessary. The original inspection document is attached as a separate document.

### 8.3 Maintenance/inspection plan

Maintenance/inspection interval	Activity
Before first use (initial start-up)	Visual inspection and function check
Before each recurring use of the chain sling without extraordinary events	Visual inspection
Annually	Visual and functional inspection, condition of components
Extraordinary inspection	Depending on external conditions, the <b>annual</b> inspection cycle may be shortened. This includes the following points: After damage events, servicing or special incidents, Permanent use in shift operation, Increased wear, Corrosion, effects of heat due to environmental influences, etc.

Tab. 3: Maintenance/inspection plan

## 8.4 Inspection criteria

The discard criteria for the chain sling are determined using the inspection criteria in the following table. For the basic value, specified in mm, see Technical data (see Chapter 4).

Component	Inspection criteria	Actions
Oblong master link	Any type of deformation and wear	Take out of service and contact manufacturer/service
Inspection data tag / Identification tag	Legibility	Take out of service and contact manufacturer/service
Shortening element	Any type of deformation and wear	Take out of service and contact manufacturer/service
Chain	Any type of deformation and wear	Take out of service and contact manufacturer/service
End fitting	Any type of deformation and wear	Take out of service and contact manufacturer/service

Tab. 4: Inspection criteria

## 8.5 Visual inspection and function check

Before each use, the chain sling must be checked and inspected. The tables in Chapter 8.4 list criteria which may indicate that you must take the chain sling out of service.



### **DANGER**

#### **Danger to life due to falling load!**

Due to deformation and wear of the individual components, the load capacity may be reduced and the load can fall.

- ▶ Check the chain sling for defects.
- ▶ Check to what extent the individual components are functional.
- ▶ Take the chain sling out of service by marking it appropriately, if it is no longer functional and is beyond repair damaged (see Chapter 9.1).
- ▶ If necessary, contact the manufacturer/service (see Chapter 1.1).
- ▶ If necessary, dispose of the chain sling (see Chapter 9.2).

## 9. Taking out of service and disposal

### 9.1 Taking out of service

1. Take the chain sling out of service by marking it.
2. Contact the manufacturer/service (see Chapter 1.1).
3. Dispose of the chain sling if necessary.

### 9.2 Disposal

#### Disposal of chain sling

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##### NOTICE ABOUT DISPOSAL

If the chain sling can no longer be repaired or if it is no longer functional, it must be disposed of in accordance with the applicable legal provisions.

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#### Disposal of packaging material

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##### NOTICE ABOUT DISPOSAL

According to the Packaging Ordinance, the dealer must take back for re-use and/or ensure disposal of the packaging for its products that do not bear the symbol of a system for complete disposal.

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